COMPONENTS AND PARTS LIST

**Pump Kit Parts List**

- PK140 pump (1)
- #9 rubber stopper (1)
- 20” length of 1/2” Black Non-kink tubing (1) *
- 2” length of 5/8” clear tubing (1) *
- 2.8 oz tube of silicone (1)
- Hose clamps (1)

* Tubing has been preassembled

**Tools you will need**
- Level
- [Image of a level]

**Water Feature**
- 13 lbs

**Basin**
- 81 lbs

**Fountain holds approximately 10 gallons of water**

144533-XX01 Boden Fountain

(2 pieces)
144533-XX01 Boden Fountain
(2 pieces)
ASSEMBLY INSTRUCTIONS

1. Make sure you are assembling your fountain on a level surface
2. Assemble the pump kit
   a. **NOTE**: All pumps come with 1 adapter already inserted into the pump and 2 adapters secured to the power cord.
      i. This fountain uses the largest adapter provided.
   b. Using a hose clamp, secure the 1/2" end of the tubing assembly to the pump.
   c. Apply a bead of silicone to the hole and slit at the inside-top of the white stopper.
   d. Fit cord into stopper approximately 6"-8" from the pump.
   e. Apply a bead of silicone to the outside edges of the stopper.
3. Feed the pump cord through the hole in the bottom of the basin and press stopper in firmly.
4. Apply a final bead of silicone to the area where the stopper and basin meet. This should create a water tight seal.
5. Slide the 5/8" end of the tubing assembly onto the copper pipe extending down from the bottom of the water feature
6. Place the water feature on top of the basin making sure that the water feature is level.
   a. Note – Wedges may be used if necessary to level the water feature.
7. Allow the fountain to sit for 24 hours before filling with water.
   a. Silicone must have time to completely set before the fountain can be used.

WINTER CARE AND GENERAL FOUNTAIN INSTRUCTIONS

-WINTER CARE-
Fountain bowls/tops and other fountain components, which collect water, should not be left outside in the winter since any component, which fills with water and freezes may crack. Likewise components such as pedestals, which remain in a basin, filled with water, which then freezes, may also crack or crumble. Ideally, therefore, a fountain should always be stored indoors or in a dry protected place such as a covered porch away from the elements. However, if a fountain must be left outside:
   1. Remove pump, rubber stoppers, drainpipes, finials, and other small components for storage indoors. Note that stoppers or drainpipes are removed to allow drainage in the event water accumulates in any basin.
   2. Raise fountain base from ground with wood strips so that base will not freeze to the ground surface.
   3. Cover or wrap the fountain with burlap or other absorbent material (old blanket or towel) and then cover securely with plastic, making sure that water will not accumulate in the basin or other fountain component and freeze;
   4. Check fountain periodically to insure that plastic is secure and water is not accumulating in any fountain component.

-GENERAL FOUNTAIN TIPS-
Install fountains on a level surface. You will need a properly grounded 110-volt (AC only) GFCI protected receptacle near the fountain for your pump. All pumps are submersible and must be completely underwater to function properly. Test all pumps and adjust to full output prior to assembly. It is not recommended that fountains be placed directly on grass or dirt. Position the channel opening at the base of each fountain toward the electrical outlet to be used since the pump cord will be threaded through this opening.

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